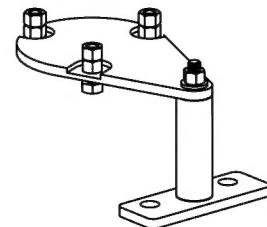
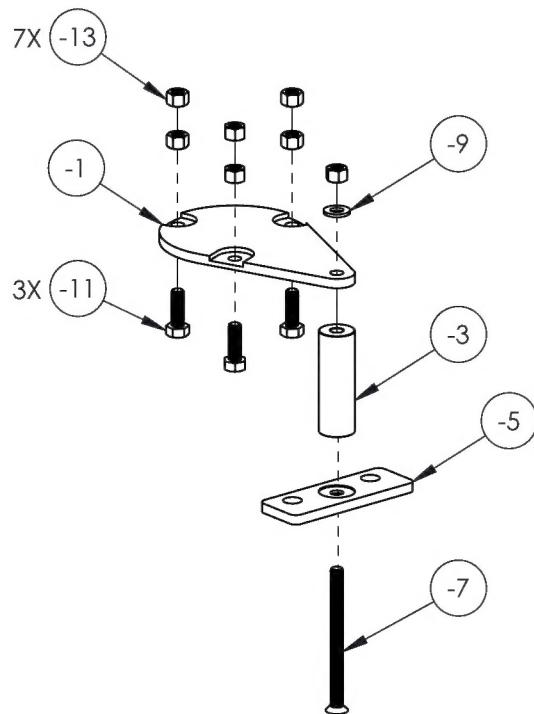


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REVISIONS							
REV	ECR	DESCRIPTION			DATE	INITIAL	APPROVED
1		RELEASED FOR PRODUCTION.			7/1/2016	RJC	JAG



NOTE:

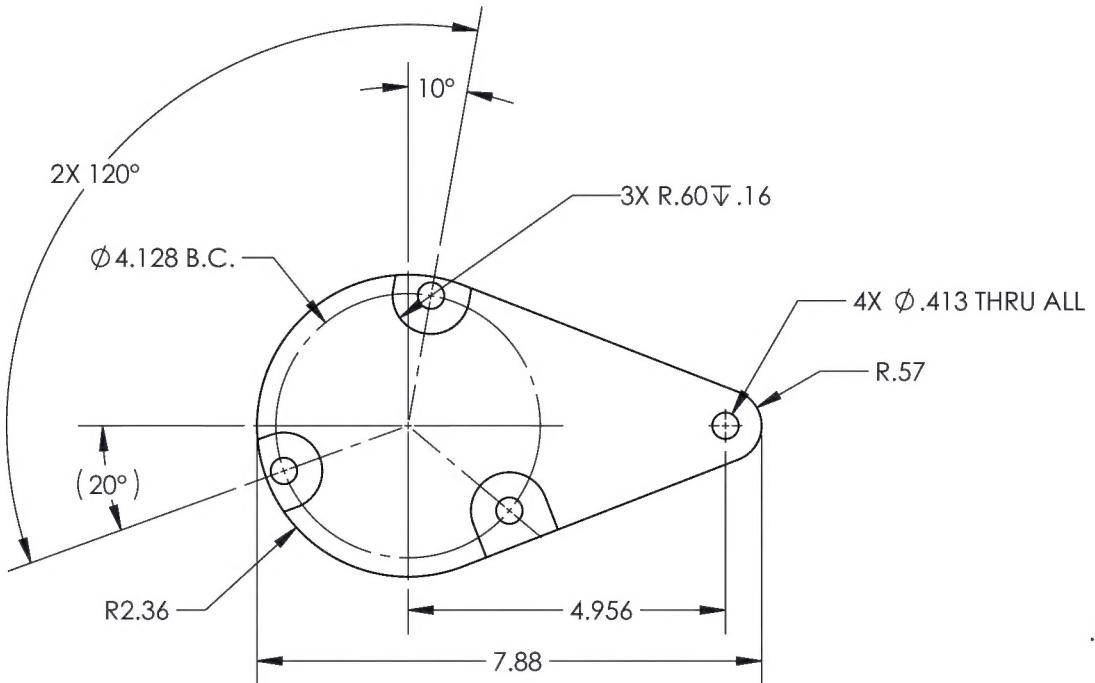
1. REF. AIRBUS T/N M632V6010125.
2. PART OF KIT RBEM632V6009102.

ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS	PG.	MAT'L	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES
			-1	1	BLANK	WHITE NYLON			HEAT TREAT	.XXX ± .005 FRACTIONS ± 1/8
			-3	1	POST	WHITE NYLON			FINISH	.XX ± .01 ANGLES ± 5°
			-5	1	PLATE	WHITE NYLON			SPEC	X ± .1 SURFACES = 125 ✓
B/O		-7	1	FLAT HEAD SCREW	STEEL	M10 X 1.50 X 120mm (MCMASTER-CARR #91294A554)	1	DRAWN BY:	CLOUGH	
B/O		-9	1	FLAT WASHER	NYLON	ØM10 (MCMASTER-CARR #95610A600)	1	CHECKED:	DUERFELDT	
B/O		-11	3	HEX HEAD CAP SCREW	WHITE NYLON	M10 X 1.5 X 30mm (MCMASTER-CARR #94175A860)	1	OPPS APPR:	ANDERSON	
B/O		-13	7	HEX NUT	WHITE NYLON	M10 X 1.5 (MCMASTER-CARR #93800A700)	1	QA APPR:	LINDSAY USED ON MODEL	
								APPROVED:	GILBERT H175	
								SCALE	1:6 DATE 6/17/2016 SHEET 1 OF 4	

DART AEROSPACE	
TITLE	
MGB BRAKE BLANK SET	
DWG NO. RBEM632V6010125 REV 1	
MAT'L UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES HEAT TREAT .XXX ± .005 FRACTIONS ± 1/8 FINISH .XX ± .01 ANGLES ± 5° SPEC X ± .1 SURFACES = 125 ✓ DRAWN BY: CLOUGH CHECKED: DUERFELDT OPPS APPR: ANDERSON QA APPR: LINDSAY USED ON MODEL APPROVED: GILBERT H175 SCALE 1:6 DATE 6/17/2016 SHEET 1 OF 4	

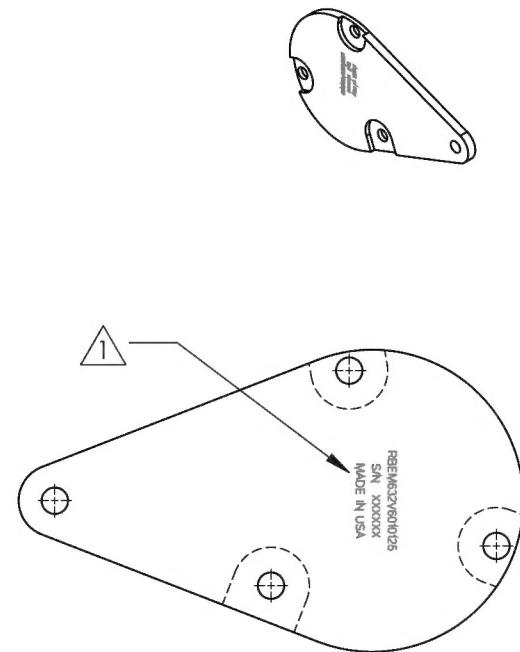
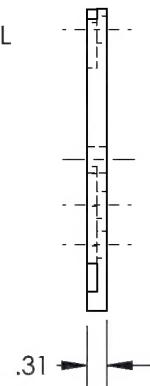
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REV	ECR	REVISIONS	DESCRIPTION	DATE	INITIAL	APPROVED
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(-1)

BLANK

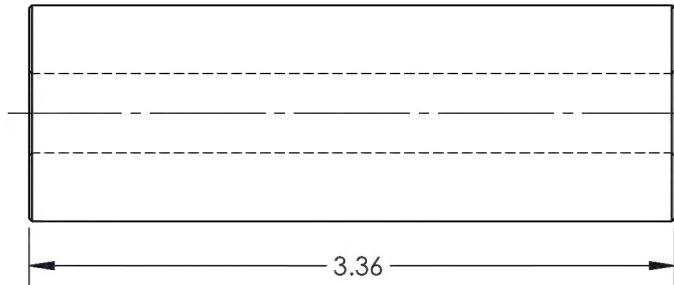
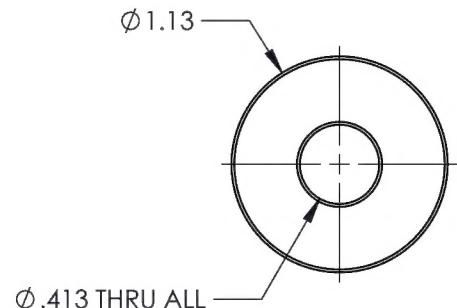
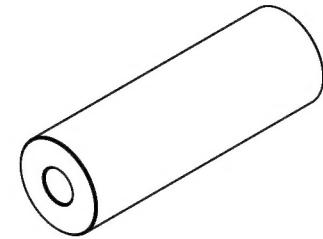


NOTE:
1 LASER ENGRAVE T/N, S/N, MADE IN USA, FILL IN WITH BLACK INK.

DART AEROSPACE	
TITLE	
MGB BRAKE BLANK SET	
DWG NO.	RBEM632V6010125-1
REV	1
MATERIAL: WHITE NYLON	
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	
HEAT	.XXX \pm .005 FRACTIONS \pm 1/8
TREAT	.XX \pm .01 ANGLES \pm 5°
FINISH	X \pm .1 SURFACES = 125
SPEC	
DRAWN BY:	CLOUGH
CHECKED:	DUERFELDT
OPPS APPR:	ANDERSON
QA APPR:	LINDSAY
APPROVED:	GILBERT
USED ON MODEL	H175
SCALE	1:3
DATE	6/17/2016
SHEET 2 OF 4	

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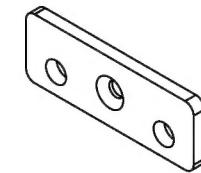
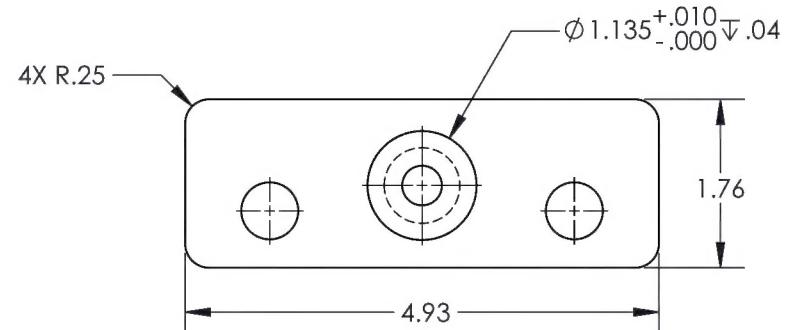
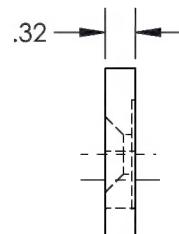
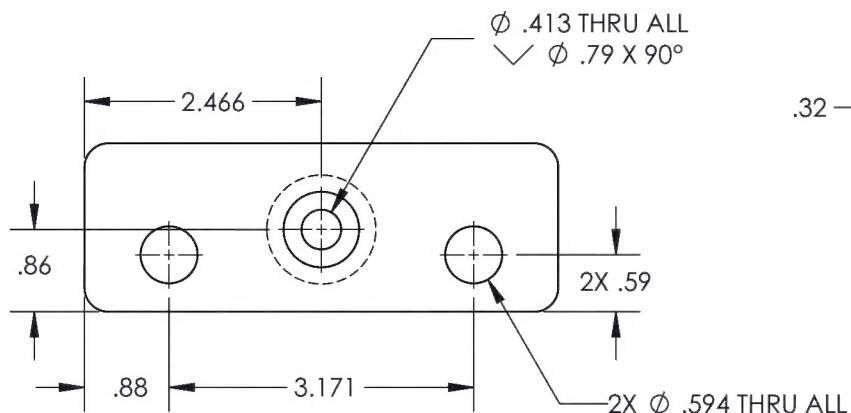
(-3)

POST

DART AEROSPACE	
TITLE	
MGB BRAKE BLANK SET	
DWG NO.	RBEM632V6010125-3
REV	1
UNLESS OTHERWISE SPECIFIED	
DIMENSIONS ARE IN INCHES	
.XXX ± .005 FRACTIONS ± 1/8	
.XX ± .01 ANGLES ± 5°	
X ± .1 SURFACES = 125 ✓	
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009	
MAT'L	WHITE NYLON
HEAT	
TREAT	
FINISH	
SPEC	
DRAWN BY:	CLOUGH
CHECKED:	DUERFELDT
OPPS APPR:	ANDERSON
QA APPR:	LINDSAY
APPROVED:	GILBERT
USED ON MODEL	H175
SCALE	1:1
DATE	6/17/2016
SHEET 3 OF 4	

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REV	ECR	REVISIONS	DESCRIPTION	DATE	INITIAL	APPROVED
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(-5)
PLATE

DART AEROSPACE	
TITLE	
MGB BRAKE BLANK SET	
DWG NO.	RBEM632V6010125-5
REV	1
UNLESS OTHERWISE SPECIFIED	
DIMENSIONS ARE IN INCHES	
MAT'L	WHITE NYLON
HEAT	.XXX ± .005
TREAT	FRACTIONS ± 1/8
FINISH	.XX ± .01
SPEC	ANGLES ± 5°
DRAWN BY:	CLOUGH
CHECKED:	DUERFELDT
OPPS APPR:	ANDERSON
QA APPR:	LINDSAY
APPROVED:	GILBERT
USED ON MODEL	H175
SCALE	1:2
DATE	6/17/2016
SHEET 4 OF 4	